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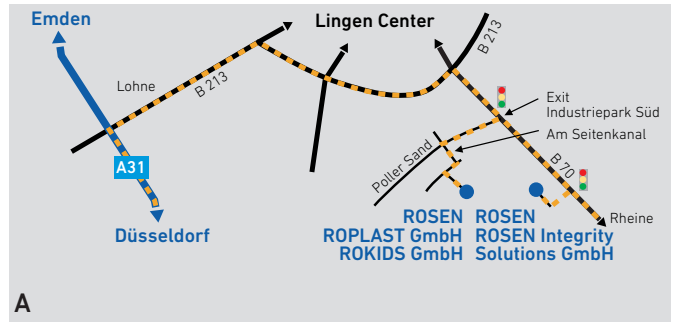
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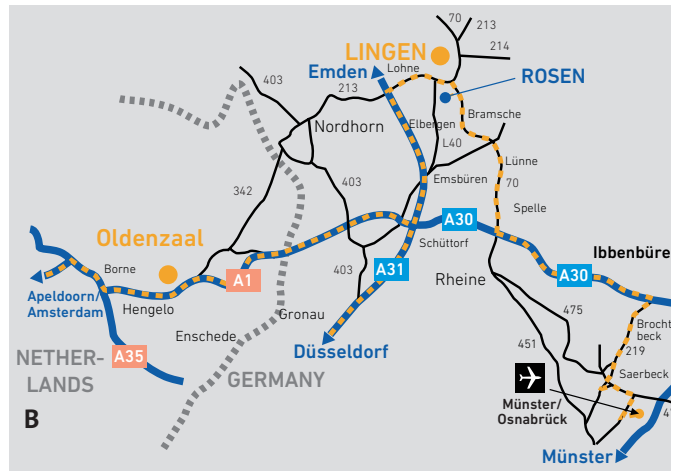
FROM AIRPORT MÜNSTER/OSNABRÜCK (MAP B)

- Depart Airport
- Follow local road – direction Saerbeck/Ibbenbüren
- At the road's end turn right to K9 – direction Saerbeck/Ibbenbüren
- Turn left to B475
- Turn left to drive-up B219 – follow direction to Ibbenbüren
- In Ibbenbüren, turn right to A30 – direction Hengelo (NL)
- Leave A30 at "Rheine Nord"
- Turn right to B70 direction Lingen, pass Lünne and come to outer Lingen (approx. 25 km)
- For 'Rohstraße 33' turn left to 'Rohstraße' (Karte A) – ROSEN.
- For 'Am Seitenkanal 8' take exit 'Industriepark Süd' at the traffic light ('Poller Sand') (Map A)
- Turn left to 'Am Seitenkanal', 'Am Seitenkanal 8' – ROSEN
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FROM AIRPORT DÜSSELDORF (MAP C)

- Depart Airport – follow blue road sign for highway
- Turn to A44 – direction Hattingen/Bochum
- Change to A52 – direction Essen
- Switch to A3 – direction Duisburg/Oberhausen
- Stay on A2 – direction Recklinghausen/Dortmund
- Turn right to A31 – direction Gronau/Emden
- Leave A31 at Lingen (Map A)
- Turn right to B213 (ring road of Lingen) – direction Lingen
- Turn right to B70 – direction Rheine
- For 'Rohstraße 33', pass the traffic light and after that turn right to 'Rohstraße' (Map A) – ROSEN.
- For 'Am Seitenkanal 8' take exit 'Industriepark Süd' at the traffic light ('Poller Sand') (Map A)
- Turn left to 'Am Seitenkanal', 'Am Seitenkanal 8' – ROSEN



FROM AIRPORT AMSTERDAM SCHIPHOL (MAP D)

- Depart Schiphol, NL – follow blue road sign for highway
- Turn right to A4 – direction Amsterdam
- Stay on A10 – direction Amsterdam
- Change to A1 – direction Apeldoorn/Amersfoort (Map B)
- Close to Hengelo stay on A1, cross border, you are now on A30
- Change to A31 at interchange Schüttorf – direction Emden
- Leave A31 at Lingen (Map A)
- Turn right to B213 (ring road of Lingen) – direction Lingen
- Turn right to B70 – direction Rheine
- For **'Rohstraße 33'**, pass the traffic light and after that turn right to 'Rohstraße 33' (Map A) – ROSEN.
- For **'Am Seitenkanal 8'** take exit 'Industriepark Süd' at the traffic light ("Poller Sand") (Map A)
- Turn left to 'Am Seitenkanal', 'Am Seitenkanal 8' – ROSEN

